



SPIROLLTAN

SPIROLLTAN is a two-component air-drying paint based on acrylic polyol, non-yellowing polyisocyanate. It has such good characteristics as adhesion, mechanical property, highly appearance, chemical resistance, weather resistance and fast

Usage

Machinery, Construction equipment, general coating on metals

Application Procedure

Procedure	<ol style="list-style-type: none"> 1. Surface Preparation Surfaces must be clean, dry and free of contamination such as wax, oils, grease, dirt, mill scale or rust. Glossy surfaces must be scuff sanded prior to application. Old paint must be tested for solvent resistance 2. Environmental conditions Air temperature : 5 ~35°C Relative humidity: up to 85% 3. Application Equipment : Air / Airless spray, Brush, Roller
Caution for usage	<ol style="list-style-type: none"> 1) Mix the material according to designed mixing ratio, and use after stirring it until uniform mixing. 2) Keep adequate ventilation during application 3) Please check the conformity with the old paint film when using the repair paint 4) When painting (including TOUCH UP paint), even if it is the same product or LOT, check the color as much as possible. 5) Use mixed material within pot life.
Caution for handling	<ol style="list-style-type: none"> 1) Avoid applying paint on rainy days, high humidity(over 80%), low temperature(below 5°C) and high temperature 2) Store the product in a dry, cool place at room temperature (5 ~ 35°C) away from fire and direct sunlight. keep container tightly closed with the injection port facing upward 3) Do not mix this product with other paints. 4) After the painting work, please wash exposed skin thoroughly. 5) Dispose of the waste paint through the waste disposal company designated by the Ministry of Environment. 6) Since this product is a chemical product, it may deteriorate during long-term storage. Please use it within the validity period. Please use the product after confirming it with the consumer counseling room
Warning	Please refer to the warning in the appendix
Application system	PRIMER: SPIROLLTAN S PRIMER SPIOXY FD PRIMER

Physical Data

Finish	Gloss, Semi-gloss, Matte	Color	Wide range
Applied over	Steel	Components	2
Volume solid	About 46.07% (White)	Recommended D.F.T	40 μm
Recommended Coverage	11.52m ² /L(Dry film thickness 40μm) *Allow for application losses and surface irregularities.	Mixing ratio	5 : 1(Vol)
		Pot life(25°C)	6 hr
Drying time(25°C)	Set to touch: 10 min	Recoating time(25°C)	Over 6 hr
	Dry through: 7 hr		
Shelf life	12 month (From manufacture date when stored indoors at 5~38°C)	Thinner	Urethane 1000 thinner